



- NOTES:
1. 2 X 2 X 1/4 ROUND CORNER SQUARE TUBE USED ON TOP OF LONG #1 GIBBER AND ON THE FORE AND AFT ENDS OF THE SOFT PATCH OPENING. 2 X 2 X 1/4 SQ. TUBE USED IN ALL OTHER DECK LONGS AND FOR TRANSVERSE MEMBERS OF SOFT PATCH AREAS. DRILLING AND TAPPING INTO TUBE IS NOT REQUIRED.
  2. FR 5 AND FR 8 ARE WATER TIGHT FROM CENTER LINE OUT TO THE LONG #1 GIBBER. THE LONG #1 GIBBER IS W.T. FROM FR 5 THROUGH THE FR 8.
  3. THE AFT VENT DUCT CAN BE USED TO REFILL FUEL TANK AND VENT TO THE FUEL TANK AREA. THE FORWARD VENT DUCT IS USED TO VENTILATE BELOW DECK SPACES OUTSIDE OF THE FUEL TANK AREA. AN EXHAUST DUCT IS NEEDED FOR BOTH SPACES FOR PROPER VENTILATION. RECOMMENDED LOCATION OF EXHAUST DUCTS ARE AT FR 6.
  4. THE LOCATION OF THE DECK SOFT PATCH CAN BE RELOCATED FORWARD OR AFT TO SUITE THE FUEL TANK AND CARBON INSTALLATIONS. MODIFY THE EFFECTED FRAMES TO SUITE.
  5. SCALLOP CUTOUTS ON TOP OF LONG #1 GIBBER AND TOP OF FRAMES ARE FOR FILLET WELD.

- ALL FILLET WELDS ARE TO BE 2" LONG ON 10" CENTERS, CHAIN PATTERN IN HULL BOTTOM TO FRAMING, EXCEPT ON LONG #1'S FORWARD OF FR 5. WELD CONTIGUOUS SINGLE FILLET WELD ON OUTBOARD SIDE OF LONG #1 FROM FR 5 AND FORWARD, AND STITCH WELD 2" ON 10" CENTERS ON THE OTHER SIDE OF THE LONG #1 GIBBER. ALL OTHER FRAMING TO BE WELDED 2" ON 10" CENTERS, STAGGERED.

DIMENSIONS IN ( ) ARE METRIC

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		8/1/03 SPECIALTY MARINE P.O. Box 1081, Seabrook, TX 77629	
		26 x 8.5 LANDING CRAFT GENERAL ARRANGEMENT	
SIZE: PAPER NO.	DWG. NO.	813 VIEWS	REV.
SCALE: 1/2"=1'-0"		SHEET	B