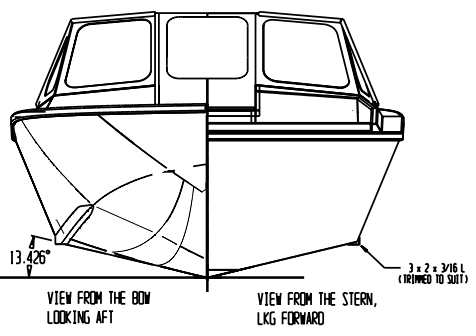


THESE PLANS, ACCOMPANYING INSTRUCTIONS, AND/OR SPECIFICATIONS, GRANT THE PURCHASER OR CLIENT OF RECORD RIGHTS TO BUILD ONE BOAT THEREFROM. ALL DESIGN MATERIALS REMAIN THE PROPERTY OF SPECIALTY MARINE, WHETHER WORK FOR WHICH THEY ARE MADE BE CONSTRUCTED OR NOT, AND POSSESSION OF ANY OF THESE MATERIALS DOES NOT CONSTITUTE AUTHORITY FOR CONSTRUCTION. REPRODUCTION OR DUPLICATION OF ANY MATERIAL HEREIN IN ANY FORM IS A VIOLATION OF COPYRIGHT UNLESS AUTHORIZED WITH WRITTEN PERMISSION FROM SPECIALTY MARINE.

- NOTES:
1. SEE DRAWING 922 PARTS FOR KEEL ASSEMBLY
 2. SEE DRAWING 922 MESH FOR CUTTING FILE
 3. ADD A SHELL PLATE MOLDED LINE (RABBET) TO OPPOSITE SIDE OF STEMKEEL USING FELT TIP PANNER.
 4. MOLDED LINE OF FRAMES IS THE FORWARD SIDE, OF LONGITUDINAL MEMBERS IS THE OUTBOARD SIDE, OF PLATE IS THE INBOARD SIDE.
 5. WELD 3 X 2 X 3/16 CHINE ANGLE AFTER HULL SIDE TO BOTTOM SEAM WELDED. ANGLE EXTENDS FROM TRANSOM TO APPROXIMATELY FR 2. (CUT 25° ANGLE IN HALF) TAPER DOWN FORWARD END OF BOTH LEGS OF ANGLE, AND FORCE ANGLE TO FIT TO HULL SIDE AND BOTTOM. LEAVE AFT END OF ANGLE OPEN.



6/24/04

SPECIALTY MARINE
 PO Box 1081, Seabrook, OR 97130

20' 3" X 8' SPORTSTER
 GENERAL ARRANGEMENT

SIZE: FROM NO. 922 VIEWS SHEET
 SCALE: 3/4" = 1'-0"